5		Custo	mer:				N	/lainten sched				Daily
-		Serial	no.:				for	convey	yor belt	06-14	4	Dally
	Sı	witch off	the main	ı switch	n before pe	-	mainten F	ance wo Perform s		with test	quired!	Ŵ
Ma	intenan	ce obie	oct		0		-	be perfe		ce mstru	cuons:	Info
Ivia	menan				Check trans			•	Jineu			Chap. no 06-04
					Check functi				top buttons.			06-04
Safe	ety systems	5			Check emer		-	<u> </u>	1			06-04
					Overrun after stop with a safety device must not exceed 20cm (safety gate - OP side exti: max. 30mm).							06-04
					Visual inspe			ice.				06-05
Con	veyor belt				Check for qu Belt must ru	-		/doflactio	n drumo			06-05 06-05
					Belt connect							06-05
					Snow surfac					unloading a	area.	06-05
					Check free s				<u> </u>	0		06-05
					Remove sno					d return dr	ums	06-05
					No belt slipp	-	-	passenger	transport			06-05
Com	nplete syste	em			Check positi	-			- 14			06-05
					Check the s			-				06-05
					Check signs for damage, completeness and dirt. Replace or clean if necessary. Check side panelling along the conveyor belt (no access into/beneath							
					construction).	-	-			out.	03-19
	trical contr				Check plugs							
					the mainter		(0	,				
	<mark>nment:</mark> Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
Con			1	1				,		Oct	Nov	Dec
Com 1 2			1	1				,		Oct	Nov	Dec
Con			1	1				,		Oct	Nov	Dec
Com 1 2 3			1	1				,		Oct	Nov	Dec
Com 1 2 3 4 5 6			1	1				,		Oct	Nov	Dec
Con 1 2 3 4 5 6 7			1	1				,		Oct	Nov	Dec
1 2 3 4 5 6 7 8			1	1				,		Oct	Nov	Dec
Con 1 2 3 4 5 6 7 8 9			1	1				,		Oct	Nov	Dec
Con 1 2 3 4 5 6 7 8 9 9 10			1	1				,		Oct	Nov	Dec
Con 1 2 3 4 5 6 7 8 9 10 11 12			1	1				,		Oct	Nov	Dec
Con 1 2 3 4 5 6 7 8 9 10 11 12 13			1	1				,		Oct	Nov	Dec
Con 1 2 3 4 5 6 7 8 9 10 11 12 13 14			1	1				,			Nov	Dec
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Con 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19			1	1				,		Oct	Nov	Dec
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Con 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21			1	1				,			Nov	Dec
Con 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22			1	1				,			Nov	Dec
Con 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23			1	1				,			Nov	Dec
Con 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 5 24 25 24 25 24 25 24 25 24 25 24 25 25 26 27 27 27 27 27 27 27 27 27 27			1	1				,		Oct	Nov	Dec
Con 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26			1	1				,			Nov	Dec
Con 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27			1	1				,				Dec
Con 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28			1	1				,		Oct		Dec
Con 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18			1	1				,			Nov	Dec

Interview Schedule for conveyor belt Monthly Serial no: schedule for conveyor belt 06-15 Witch off the main switch before performing maintenance work (except with test runs). Deterve the operation and maintenance instructions Image: Conveyor belt 06-04 Safety systems Test backstop device 06-04 06-04 Conveyor belt 06-04 06-04 06-04 Drive system Check all safety equipment. 06-04 06-04 Drive system Check belt tension. 03-16 03-16 Drive system Check belt tension guide and screws. 06-06 06-06 Conveyor belt Check belt tension guide and screws. 03-16 Conveyor belt Check the transion guide and screws. 03-16 Conveyor belt Check the transion guide and screws. 03-16 Conveyor belt Check the function guide; with the return station belt tension, 03-16 Conveyor belt Check the functions of the system during a test run. Conveyor belt Check the functions of the system during a test run. Conveyor belt Check the functions of the sys		Custo	Customer:					Maintenance schedule				☐ Monthly
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Date: Image: Constraint of the second seco				1								
Name:		Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
	Commont											

Customer: Serial no.:			Maintenance schedule for conveyor belt	06-16	Yearly		
Swi	itch off the main		tch before performing maintenance work (except with test runs). Perform safe test runs as required! Observe the operation and maintenance instructions!				
Maintenanc	e object	Tas	sk to be performed		Info Chap. no		
General		Perform daily and mo	nthly maintenance work!				
			ance with manufacturer's insures or 5 years replace gearl		06-06		
Drive motor and	u gearbox		artridge (with jumbo belt from y or after 1000 working hour		06-09		
		Maintenance of all bear	ings.		06-03 06-06		
Bearings		Lubricate reinforced bea	arings every 1000 operating n.	I hours /	06-06		
All rollers		Maintenance			06-06		
		Visual inspection of the	belt surface.		06-05		
Conveyor belt		Belt must run centrally	on the drive/deflection drum	S.	06-05		
		Belt connector in good	condition and correct directi	on.	06-05		
		Settings / maintenance.					
Electrical elen	aanta	Check fans.					
	lents	Check fans of frequence	y converter.				
		Check cables for damage	Check cables for damage.				
Complete syst	tem	Check overall condition ground subsidence, etc	(other wear, formation of ru.).	ıst, tears,			
Safety stickers	s / signs	Check condition.					
Test run		Check the functions of t	Check the functions of the system during a test run.				
<u>Comment:</u>							

Date	Technician	Tester	Stamp